

Universal TIG DC welding accessories Chart

Unitor Welding Inverters UWI-203TP, UWI-230TP AC/DC, UWI-320TP, UWW-301TP wire welder, UWI-500TP



510010

597328



779062

Autodark face shield to keep Welder's both hands free

200000



DIX70 of Torch connect to "-" pole



514265



633073

for UWI-150TP only



594317



602979



725309

SHIELDING accessories & TIG Torch

- Argon Regulator w/ flow meter 0-35 L/min 510010 pc
- Accessories kit for TIG Torch welding 607810 kit
- Flow control meter for TIG torch (gas flow on nozzle verification) 597328 pc
- TIG-Torch T-200 w/ Tungsten 2.4 mm , 4 m cable & Gas hose 200000 set
- Remote Amperage control for T-200 TIG torch 670414 set
- Remote amp control is recommended for stainless steel crater close-up technics



150151 is for UWI150TP



670414

Shielding pure Argon gas:

- Unitor E-50 Argon rental cylinder (gas volume 10 m3) 905174
- Unitor E-10 Argon rental cylinder (gas volume 2.2 m3) 905565

TIG tungsten electrodes (long term TIG works)

- 674710 10 pc / pack Tungsten electrodes 1.6 mm (material thickness <1.5-2.0 mm)
- 674736 10 pc / pack Tungsten electrodes 2.4 mm (material thickness >1.5-2.0 mm)

TIG filling rods (stainless steel, Duplex steel and Aluminium):

- 18/8 Mo 221 rods 2.0 x 500 mm, 0.5 kg in pack 602979
- IDUPLEX-222 rods 2.0 x 500 mm, 0.5 kg pack 725309
- ALUMAG 235 Gas & TIG rods 3.0 mm, 0.5 kg pack 514265 (only UWI-230TP AC/DC)

Recommended accessories for stainless steel alloys repair:

- 632984 wire Brush, stainless steel (6 pc in pack)
- 632992 chipping Hammer, stainless steel (2 pc in pack)
- 661778 Pickling Gel 2 L

To operate small 4.2 kg Inverter UWI-150TP with Universal TIG tools:

- 633073 – adaptor plug DIX25 male-DIX70 female, set of 2 pcs
- 150151 – remote amp control (recommended)

607810

