

CONTINENTAL

PIPE & TUBE CUT-OFF MACHINES

We Make the Cut, Fast and Clean!

***Model 2B Cut-off Machine
for 1/4" to 2" diameter
pipe and tube . . .***

Continental cut-off machines cut pipe and tube quickly and cleanly using the unique rotary cut-off method. This method and our machines have a number of benefits over other processes:

- Because the blade only passes through the tube's wall thickness, not the entire diameter, cuts are much faster than band saws, cold saws, etc.
- No chips are created and usually no coolant is required, so your parts and the work area stay clean. No chips, No mess, No hassle!
- The cut is smooth and clean with minimal burrs, so secondary de-burring operations can often be eliminated.

**Visit our website at www.continentalcutoff.com
to learn more about rotary tube cutting!**

MODEL 2B HAND-OPERATED CUT-OFF MACHINE

- Perfect for on-board tool room
- Simple, fast setup—easy to use
- Smooth, fast rotary cutting method
- No chips, no coolant—no hassle!

Capacity:

- 1/4" to 2" OD X 5/32" wall

Cutting times achieved for mild steel tubing:

- 1/2" OD X 20 GA wall . . 3 seconds
- 1" OD X 16 GA wall . . . 6 seconds
- 2" OD X 22 GA wall . . . 8 seconds
- 2" OD X 5/32" wall . . . 11 seconds

Includes:

- Cutter block assembly
- Standard cut-off blade
- Manual length gauge



Model 2B Specifications:
Bench space : 14" X 18"
Overall height: 25"
Weight: 275 lbs.

Accessories

Model 400

- Cutterblock Assembly for 1" to 2" OD pipe and tube

Model 401

- Cutterblock Assembly for 3/8" to 1" OD pipe and tube

Model 402

- Cutterblock Assembly for 1/4" to 3/8" OD pipe and tube

Model 419

- Cutterblock Assembly with full-size rollers for 1" to 2" OD pipe and tube

Model 494

- Cutterblock Assembly with full-size rollers for 3/8" to 1" OD pipe and tube

Model 413

- Pipe and Tube Support will accept 1/4" to 2" OD pipe and tube

Model 5585

- Machine Stand (33" high pedestal base)

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