

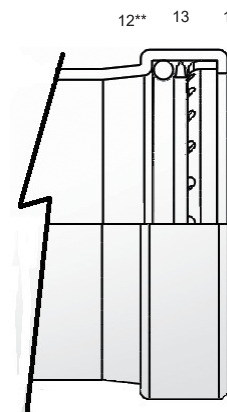
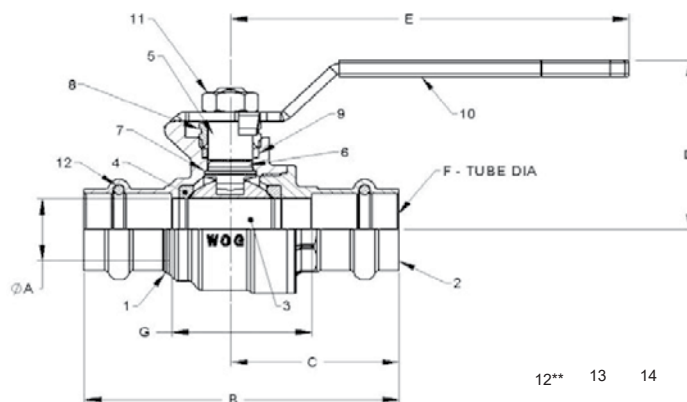

UPBA-480B * 1/2" - 4" **


Tested and Certified by
APMO R&T to NSF/ANSI 61
and NSF/ANSI 372 for lead
free compliance.

Brass Ball Valve For Potable Water
Two Piece
Full Port
200 psig @ 250°F†
Press x Press Ends
Blow-Out Proof Stem
MATERIALS LIST

ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Brass, Forged	B283 C27450
2	Tailpiece	Brass, Forged	B283 C27450
3	Ball	Brass, Chrome Plating	B283 C27450
4	Ball Seat (1/2"-2")	PTFE	Commercial
	Ball Seat (2 1/2"-4")	RPTFE	
5	Stem	Brass, Forged	B283-C27450
6	Stem O-Ring	Buna-N	D2000
7	Thrust Washer	PTFE	Commercial
8	Gland Nut	Brass	B124
9	Packing	PTFE	Commercial
10	Handle	Zinc Plated Steel	Commercial
11	Handle Nut	Zinc Plated Steel	Commercial
12	Backing Ring	EPDM	Commercial
13**	Backing Spacer	PTFE	Commercial
14**	Backing Retainer	Stainless Steel	Commercial

*Ultra Press Valves are designed and qualified for use in copper tubing systems only, Types K, L, & M per ASTM B88



** 2-1/2", 3", & 4" Requires XLC installation jaws.

DIMENSIONS

	UNITS	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50	2-1/2" DN65	3" DN80	4" DN100
A-PORT DIA	INCHES	0.51	0.76	0.98	1.26	1.50	2.01	2.48	2.95	3.94
	mm	13	19	25	32	38	51	63	75	100
B	INCHES	3.16	3.71	4.28	5.20	6.31	7.44	8.23	9.13	11.42
	mm	80	94	109	132	160	189	209	232	290
C	INCHES	1.63	1.92	2.18	2.75	3.40	3.96	4.33	4.80	6.06
	mm	41	49	55	70	86	101	110	122	154
D	INCHES	1.62	2.01	2.21	2.46	2.62	3.13	3.86	4.21	6.06
	mm	41	51	56	63	67	80	98	107	154
E	INCHES	3.15	4.33	4.33	5.12	5.12	6.89	7.87	7.87	9.65
	mm	80	110	110	130	130	175	200	200	245
G	INCHES	1.52	1.73	2.31	3.16	3.49	4.28	3.98	4.76	6.14
	mm	39	44	59	80	89	109	101	121	156
Cv		18	40	72	112	161	287	448	645	700
TORQUE	in-lb	19	58	69	89	124	210	200	220	750
	N.m	2	7	8	10	14	24	23	25	85

†Non-Shock

Note: Lead free refers to the wetted surface of the pipe, fittings and fixtures in potable water systems that have a weighted average lead content ≤0.25%. Source: California Health and Safety Code (116875).

Accurate as of 5/25/17. For the most current information access www.milwaukeevalve.com

