

BA-491S* 1/2"-2"

ULTRA PRESS

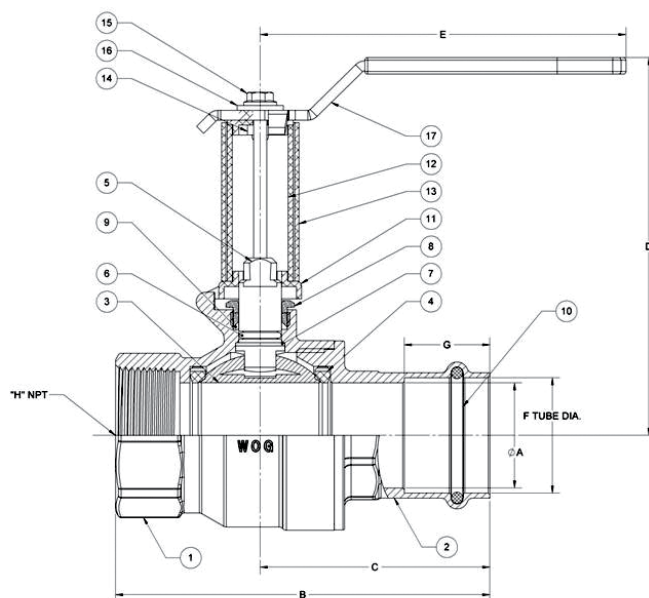
Brass Ball Valve
Two Piece
Full Port
200 psig @ 250°F†
Press x Threaded Ends
With Extension Stem & Memory Stop
Blow-Out Proof Stem

*Not intended for use in potable water.

MATERIALS LIST

ITEM	PART	MATERIALS	ASTM SPEC.
1	Body	Brass, Forged	B283
2	Tailpiece	Brass, Forged	B283
3	Ball	316 S.S.	A276
4	Ball Seat	PTFE	Commercial
5	Stem	316 S.S.	A276
6	Stem O-Ring	Buna-N	
7	Thrust Washer	PTFE	Commercial
8	Gland Nut	Brass	B124
9	Packing	PTFE	Commercial
10	Handle	Steel w/Zinc Plating	B633
11	Handle Bolt	Steel w/Zinc Plating	Commercial
12	Tube O-Ring	EPDM	D2000 NSF61
13	Stem Stop Plate	Steel w/Zinc Plating	Commercial
14	Internal Extension Tube	Steel w/Zinc Plating	Commercial
15	External Extension Tube	Steel w/Zinc Plating	Commercial
16	Upper Stem Adaptor	Steel w/Zinc Plating	Commercial
17	Memory Stop	Steel w/Zinc Plating	Commercial

†Ultra Press Valves are designed and qualified for use in copper tubing systems only, Types K, L, & M per ASTM B88.



DIMENSIONS

	UNITS	1/2" DN15	3/4" DN20	1" DN25	1-1/4" DN32	1-1/2" DN40	2" DN50
A-PORT DIA	INCHES	0.51	0.76	0.98	1.26	1.50	2.01
	mm	13	19	25	32	38	51
B	INCHES	2.76	3.58	3.98	4.51	5.50	6.44
	mm	70	91	101	115	140	164
C	INCHES	1.63	1.92	2.18	2.75	3.46	3.46
	mm	41	49	55	70	88	88
D	INCHES	3.55	4.08	4.28	4.53	4.65	5.13
	mm	90	104	109	115	118	130
E	INCHES	3.28	4.38	4.38	4.38	6.97	6.97
	mm	83	111	111	111	177	177
F TUBE Ø	INCHES	0.63	0.88	1.13	1.38	1.64	2.13
	mm	16	22	29	35	42	54
G	INCHES	0.83	0.99	0.99	1.02	1.42	1.58
	mm	21	25	25	26	36	40
H	THRD SIZE	1/2" NPT	3/4" NPT	1" NPT	1-1/4" NPT	1-1/2" NPT	2" NPT
Cv		18	40	72	112	161	287

Accurate as of 5/25/17. For the most current information access www.milwaukeevalve.com