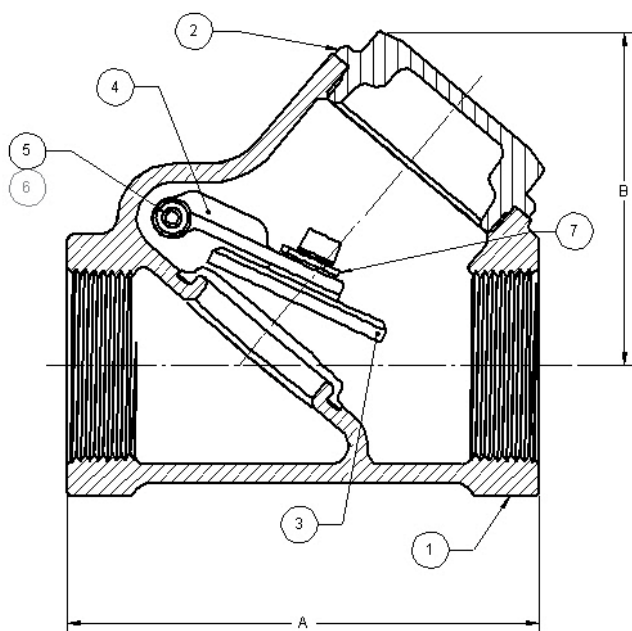


509Y 1/4"-3"

Bronze Check Valve
125 SWP - 200 WOG †
Horizontal Swing • Threaded Ends
Y-Pattern
Conforms to: MSS SP-80



Note: Not intended for use in potable water.

MATERIAL LIST

No.	PART	MATERIAL	SPECIFICATION
1	Body	Cast Bronze	ASTM B62
2	Cap	Brass (1/4"-3/8") Cast Bronze (1/2" and Larger)	ASTM B16 ASTM B62
3	Disc	Bronze (1/4"-3/8") Brass (1/2" - 1-1/2") Cast Bronze (2"-3")	ASTM B505 ASTM B453 ASTM B62
4	Lever	Silicon Bronze	ASTM B584
5	Pin	St. Steel	TYPE 303
6	Plug (not shown)	Brass	ASTM B16
7	Ring	St. Steel	TYPE 304

DIMENSIONS - INCHES/MILLIMETERS

Units	Size	A	B	C _v
Inches mm	1/4	2.25 57	1.63 41	2.3
Inches mm	3/8	2.25 57	1.63 41	4.3
Inches mm	1/2	2.63 67	1.75 45	7.2
Inches mm	3/4	3.00 76	1.94 49	13.0
Inches mm	1	3.69 94	2.50 64	22.0
Inches mm	1 1/4	4.38 111	3.00 76	39.0
Inches mm	1 1/2	4.63 130	3.31 84	56.0
Inches mm	2	5.88 149	4.00 102	92.0
Inches mm	2 1/2	7.00 178	4.75 121	150.0
Inches mm	3	7.88 200	5.00 127	240.0

† Non-Shock

Accurate as of 5/25/17. For the most current information access www.milwaukeevalve.com